



Primary Reasons for Grooving

- Reduce Hydroplaning
- Reduce Stopping Distance
- Provide Greater Aircraft Safety





<u>Grooving's Effect on</u> <u>Braking & Hydroplaning</u>

- Grooves Provide Channels for Water to Escape
- Restores Tire Friction Coefficients on Wet Pavement to Near Dry Pavement Friction Levels
- Increases Braking Coefficient in Wet
 Conditions





Other Benefits of Grooving

- Helps Eliminate Standing Water/Runway Drainage
- Decreases Stopping
 Distance in Dry Conditions











In the Presence of Water, Totally Worn Aircraft Tires Experience Better Braking on Grooved Pavement than Newly Treaded Tires on Non-Grooved Pavement.





What is Runway Grooving?

Transverse to the Direction of Travel

FAA Standard: 6 mm wide x 6 mm deep x 38 mm c-t-c

Other: 10 mm wide x 10 mm deep x 80 mm c-t-c





Mechanics of Grooving



- Grooving to terminate within three meters of pavement edge
- Transverse to the direction of travel
- Can take place day or night



Factors Affecting Cost

- Type of Material to be Grooved: Concrete or Asphalt
- Type and Size of Surface Course Aggregate (i.e. Limestone, Granite, Basalt, Gravel, etc.)
- Age and Condition of Runway Surface
- Work Window for Grooving
- Dimensions of Area to be Grooved and Overall Size of Project
- Slurry Disposal
- Other Local Factors (fuel costs, support equipment, mobilization costs, etc.)





Typical Production Factors

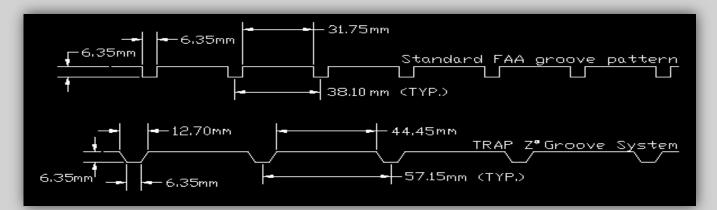
- Type of Material to be Grooved
- Type and Size of Surface Course Aggregate
- Work Window
- Staging Area Location Relative to Runway



- In Concrete Expect Grooving Production of 190/380 sm to 500/1000 sm per hour
- In Asphalt Expect Grooving Production of 260/520 sm to 750/1500 sm per hour













Advantages of Trapezoidal Grooving

- Comparable Coefficient of Friction
- Reduced Tire Wear
- Reduced Rubber Buildup
- Increased Pavement Life
- Reduced Chipping & Closing

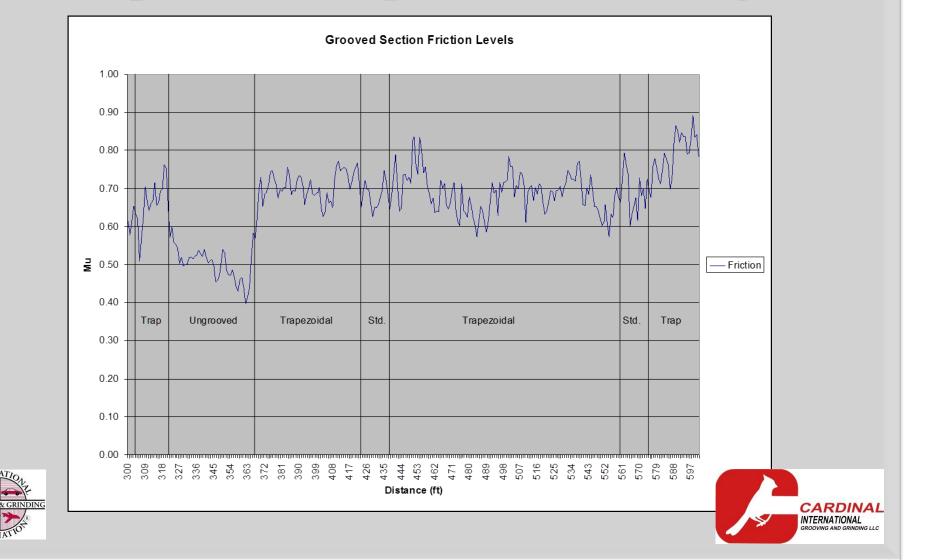


Superior Drainage Capacity



Comparable Coefficient of Friction

Square vs. Trapezoidal Grooving

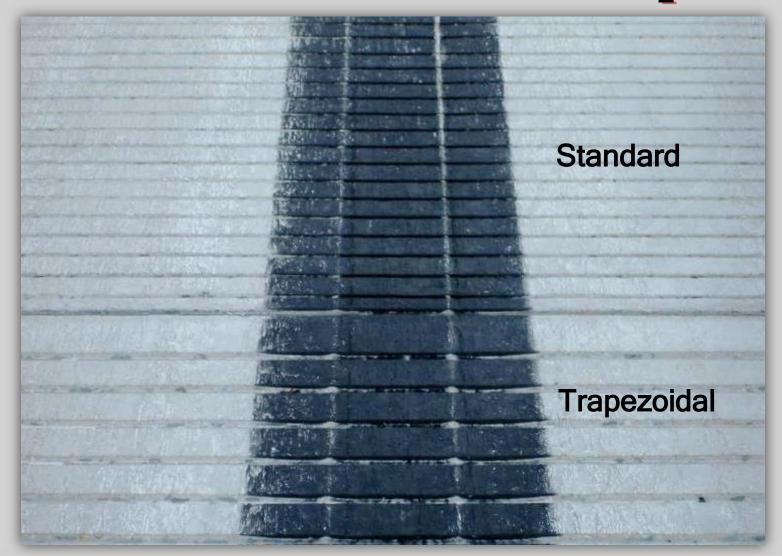








Reduced Rubber Buildup

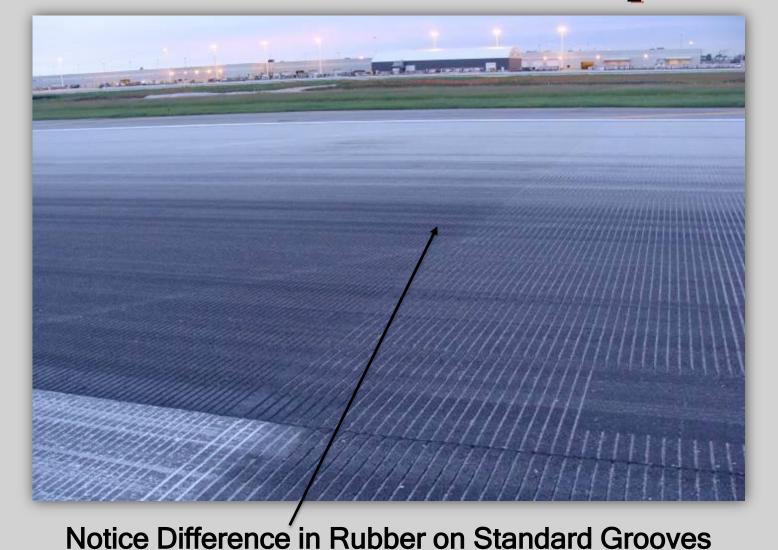




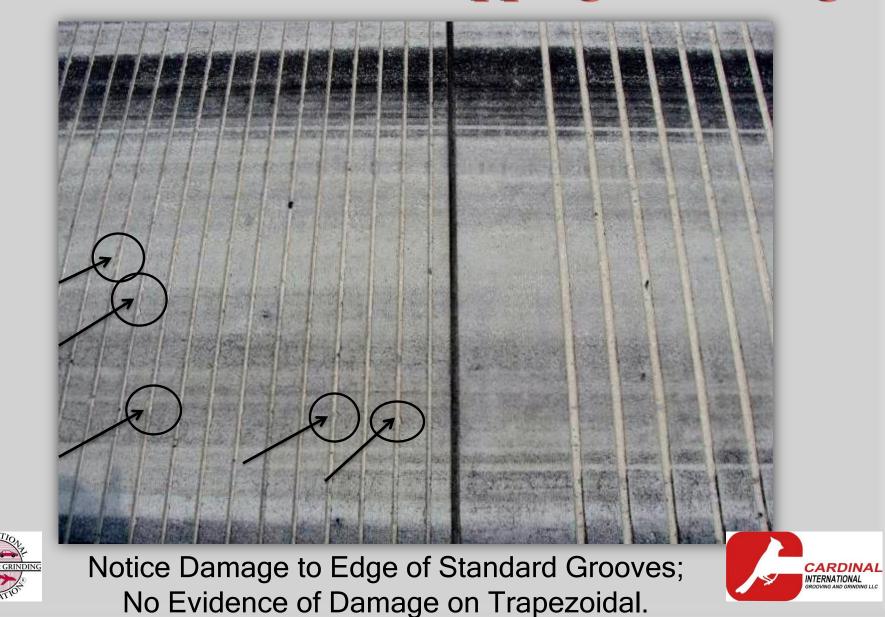
Reduced Tire Wear



Reduced Rubber Buildup



Reduced Groove Chipping & Closing



Reduced Groove Chipping & Closing





Notice Closure of Standard Grooves Trap closed slightly, but still maintained 'open' shape.







