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# DESIGN AND CONSTRUCTION OF A DE-ICING FACILITY FOR A SMALL AIRPORT ENVIRONMENT

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## Outline

- Background
- Design Objectives
- Design Details
  - Drainage Systems
  - Pavement Structure
  - Concrete Joints
  - Geomembrane Liner
- Paving Issues
- Lessons Learned





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#### **Project Location**



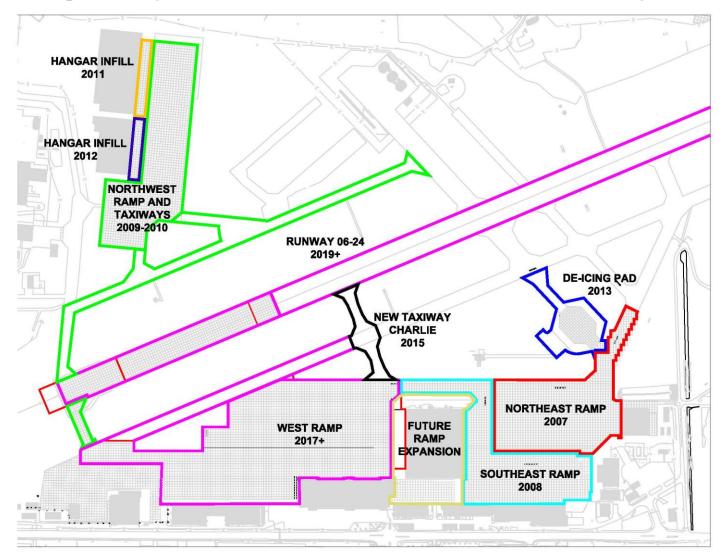


#### 8 Wing Trenton - 2006





#### Paving Projects - 2007 to 2015 (and beyond)



## **Traffic Mix – RCAF Aircraft**







## **Traffic Mix – Foreign Aircraft**







## Background

- Prior to 2007, aircraft de-icing was completed at individual parking spots
  - Done by DND staff
  - All surface runoff handled by trench drains
- For environmental reasons a decision was made to plug all trench drain outlets
  - Plugs only removed after confirmation of environmental compliance
  - Major Problems



#### **Apron Flooding**





## **Underground Contamination**





#### RCAF purchased four C-17 aircraft (2006) → Significant increase in de-icing activity





## **Temporary Solutions**

- $2007 \rightarrow NE Ramp$ 
  - Reconstructed/expanded existing ramp
  - Installed isolated drainage system
  - Still flooding problems and environmental concerns
- 2008 to 2011  $\rightarrow$  Taxiway Juliet
  - Former runway (45 m wide)
  - Constructed temporary de-icing fluid collection "bowl" adjacent to the taxiway



#### **Location of Temporary De-Icing Pad**



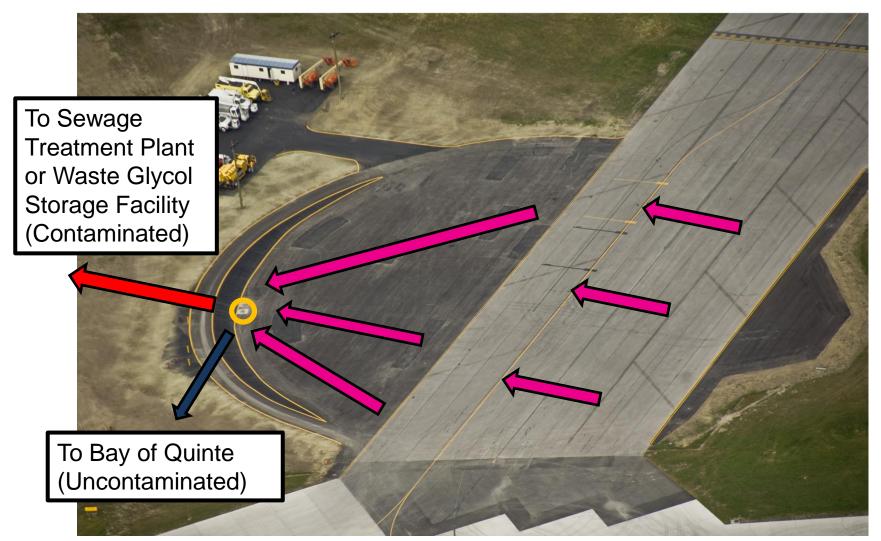


#### **Temporary De-Icing Pad - Layout**





#### **Temporary De-Icing Pad - Surface Drainage**





#### Waste Glycol Storage Facility

- Built in 2010
- 8 50,000L holding tanks
- Connected to Wing sewage treatment plant







#### **Temporary De-Icing Pad - Pavement Damage (2009)**





#### **Temporary De-Icing Pad - Pavement Damage (2009)**











## **New Pad - Design Objectives**

- Permanently address deteriorating asphalt surface and increase structural capacity
- Reduce long-term maintenance
  - Concrete vs. asphalt
- Expand size of pad
  - Design aircraft = C-17 (but large enough to handle the AN-225)
  - Allow for manoeuvering of de-icing vehicles and overspray



## **New Pad - Design Objectives**

- Expand parking area for de-icing fluid application vehicles (contracted)
- Expand "pink" snow storage area
- Provide enhanced environmental protection
  - Geomembrane liner
  - Redesigned drainage system
- Keep it simple
  - Utilize existing glycol storage facility  $\rightarrow$  gravity feed
  - Maintain existing operational concept  $\rightarrow$  surface collection



## **New Pad – Roles and Responsibilities**

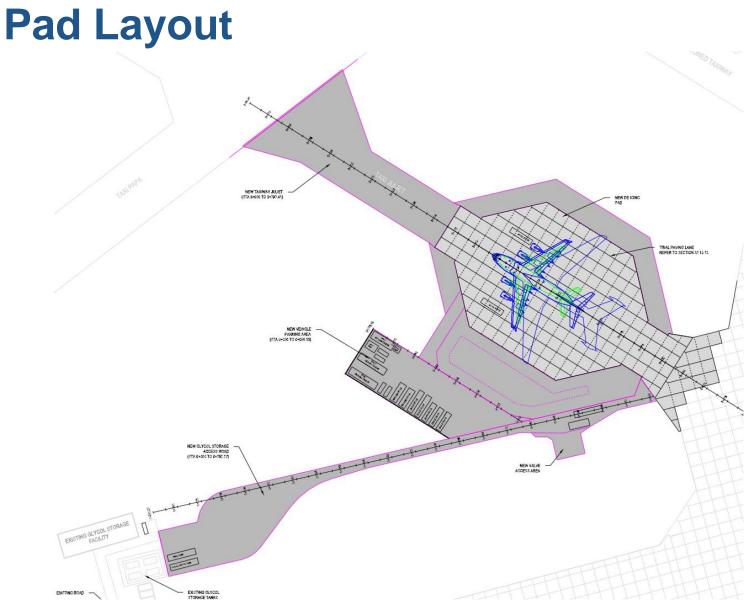
- Operation of de-icing pad → DND (Air Traffic Control)
- Application of de-icing fluid  $\rightarrow$  Contractor
- Collection/recycling of waste de-icing fluid → Contractor
- Control of drainage release points and discharge  $\rightarrow$  DND (Wing Environmental)



## **Project Details**

- Tendered / Awarded: Early 2013
- Contractor: Mulrooney Trucking Ltd.
- Timeline: May to August  $\rightarrow$  "No Fail"
- Scope:
  - Removal of existing asphalt =  $17,000 \text{ m}^2$
  - Granular Base and Subbase =  $18,300 \text{ m}^3$
  - $PCC = 7,400 \text{ m}^2$
  - HMA = 3,300 t
  - Sub-drainage piping = 1,000 m
  - Storm sewer piping = 550 m
  - New edge lighting (re-use existing flood lighting)







#### **Containment Areas** WANDONKS TANDPAPA SWALE GRADE AS SHOWN AND RESTORE WITH VEN 100 TOPSON, SEED AND FERTILIZER, MERGE TO EXISTING AND HULE CONTOURS TYP. Primary Secondary de la Containment Containment -2) 1 Ins grons storigt 2.5% (Overflow) Area Area DE-ICING PAD 2,8% SLOPE, ACCESS ROOM MATCH EDDE OF TAXIALPH VERTICLE D'SERVING SPECE T STA 167400 ASTALL NEW 300 S SP GULVENT, 15 m LONG 1 0.5% SEE DETAL 1800 2 ×. 1% 首 GLYCOL STORAGE ACCESS ROAD VARIES. GRADE AS SHOWN AND RESTORE WITH WIN 100 TOPSOL, SEED AND FERTILIZER, MERGE TO EXISTING CONTOURS TYP. 24 SUPPLY AND INSTALL RIP RAP AT OUTLET



#### **Primary Containment Area**

• Storage capacity – approx. 400,000 L

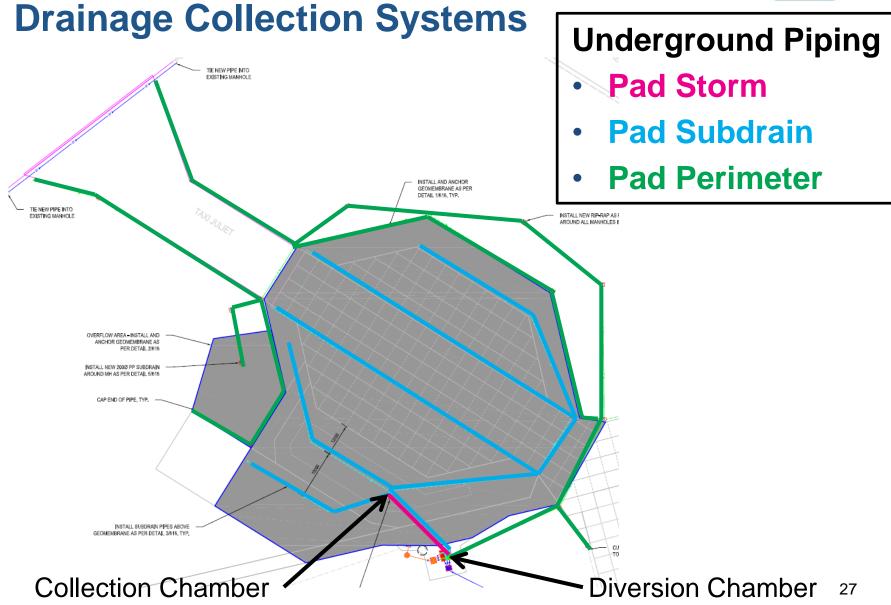




### **Drainage Collection Systems**

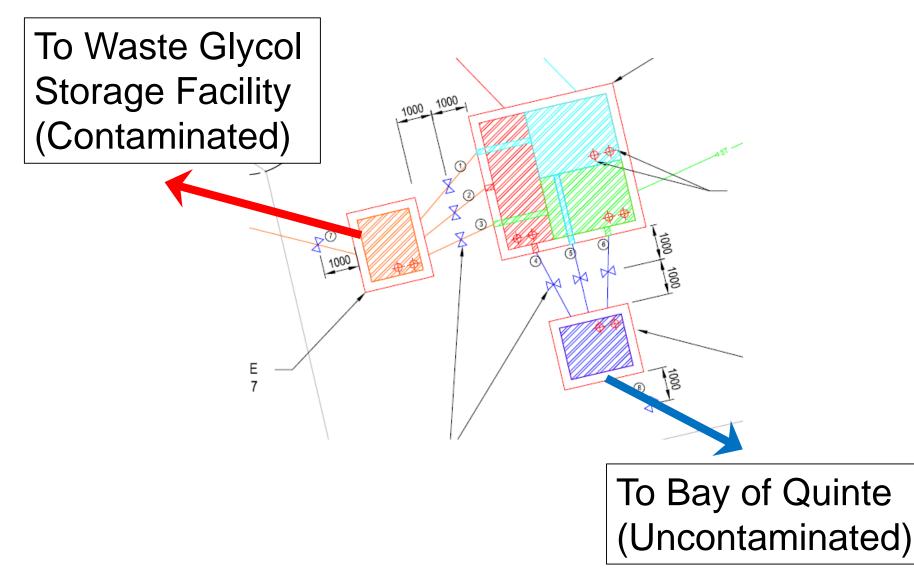
- 3 isolated systems
  - Pad Storm  $\rightarrow$  surface water from pad
  - Pad Subdrain → subsurface water trapped above geomembrane
  - Pad Perimeter  $\rightarrow$  storm (including overflow) and subdrains
- Custom diversion chamber
  - Separate compartments for each drainage system
  - Ability to sample and direct flow independently of each other







#### **Drainage Collection Systems**





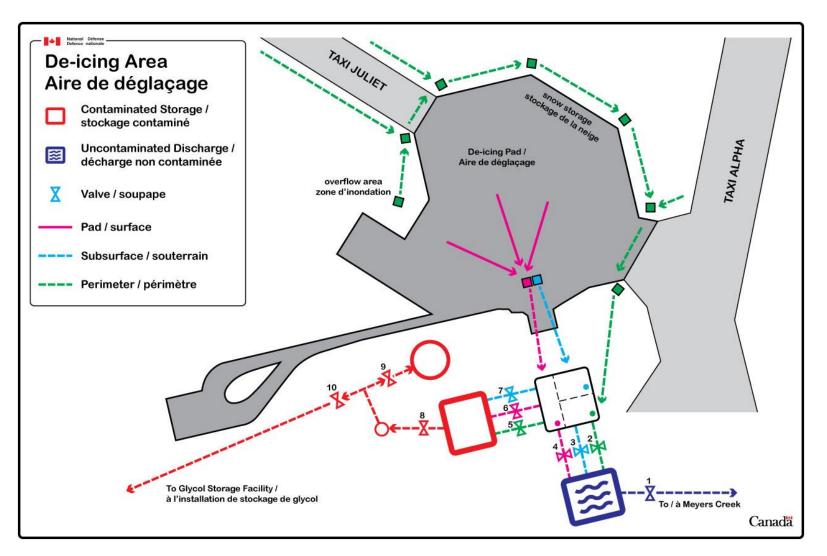
#### **Diversion Chamber**







#### **De-Icing Pad Operations**





#### **De-Icing Pad Operations**

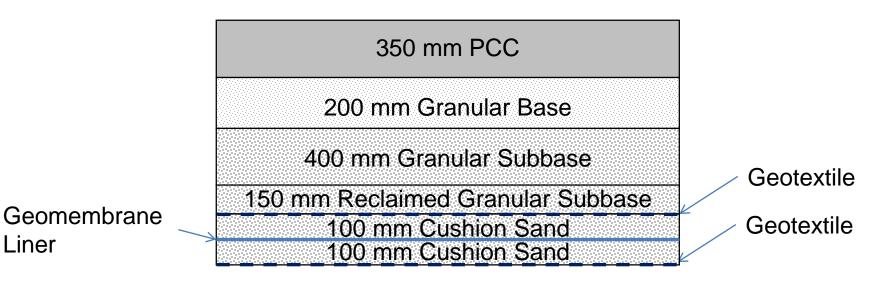
- Simplify operations  $\rightarrow$  color-coded post indicator valves





## **Pavement Design**

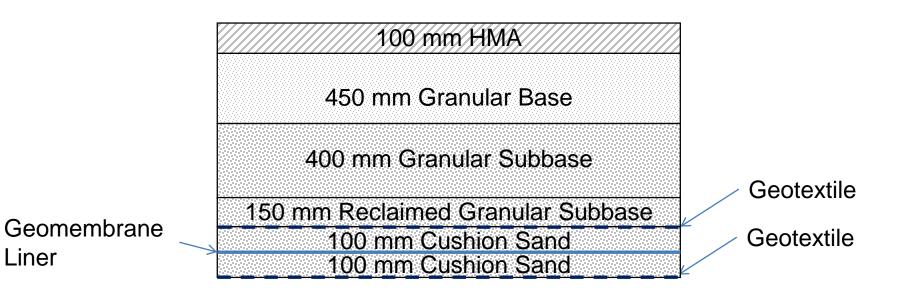
PCC Pavement Structure – De-Icing Pad





## **Pavement Design**

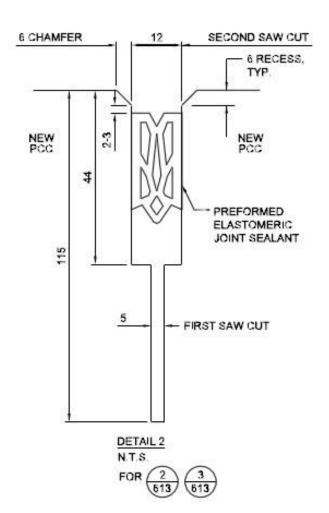
• HMA Pavement Structure – Perimeter Area





## **PCC Joint Design**

- 6 x 6 m joint spacing
- Chamfered joints
- Pre-formed neoprene joint sealant
  - First widespread use on a DND facility





#### **Geomembrane Liner**

- Membrane  $\rightarrow$  glycol resistant polyolefin
  - Supplied in extruded sheets bonded in the factory
  - Anchored around perimeter
- Cushion sand  $\rightarrow$  only small equipment allowed

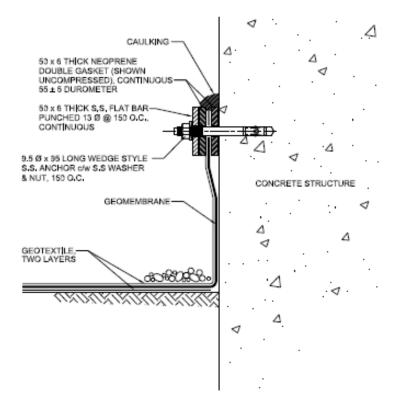




#### **Geomembrane Liner**

#### Installation around penetrations







#### Proofrolling



## **Asphalt Paving**

- Asphalt cement PGAC 64-28
- Echelon paving used where possible





### **Asphalt Paving**

• Only significant issue  $\rightarrow$  ponding water on Juliet







#### **Concrete Paving**

- Concrete Mix Requirements
  - 40-5 or 28-5 mm aggregate allowed
  - 310 kg/m<sup>3</sup> total cementitious material (min.)
  - 4.2 MPa flex strength (28-day min.)
  - 0.45 w/c (max.)
- No room for on-site batch plant
- Slip form OR fixed form paving allowed



#### **Concrete Paving**

- Concrete supply  $\rightarrow$  off-site ready mix plant
- Fixed form paving  $\rightarrow$  roller screed





#### **Concrete Paving**

- Initial trial lane looked good at first but surface defects became evident as it cured
  - Multiple trials, mix designs, material suppliers
- Urgency of project left us in a tight spot





#### **Concrete Paving - Surface Defects**

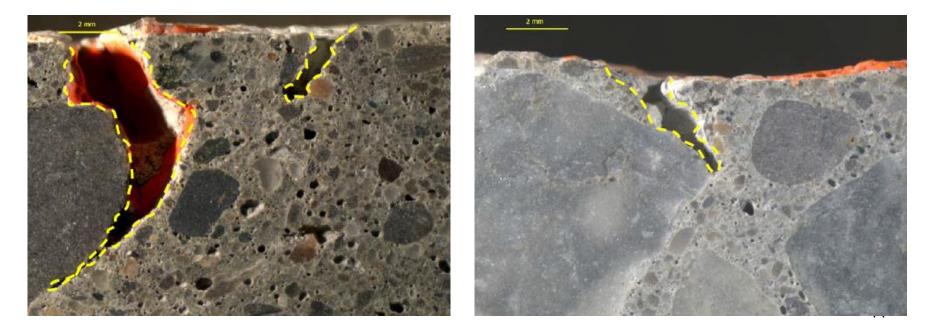






#### **Concrete Paving - Surface Defects**

- Petrographic testing confirmed microcracking around aggregates
  - Generally 5 mm, but sometimes deeper
  - Long-term durability concerns



## **Solution**

- Considered various sealants  $\rightarrow$  unacceptable
- Diamond grinding (2014)
  - Depth approx. 5 mm
  - Replaced all neoprene joint seals





#### **Lessons Learned**

- De-icing pad operation → education and ongoing maintenance is key
- On-site batch plant  $\rightarrow$  better mix consistency
- Slipform paver  $\rightarrow$  improved finishing







## **Questions?**

